

Warrior™ 750i CC/CV

Powerful multi-process welding machine



The reliable multi-process welding equipment designed for heavy duty productivity now with an output of up to 850 amps.

- **True multi-process package** – Enables gouging 12.8 mm (1/2 in.) electrodes with outstanding performance
- **High-Duty Cycle** - For long runs across a variety of applications and delivers 820 amps @ 60% duty cycle and 750 amps @ 100%
- **Inverter Technology** – Warrior brings the outstanding arc performance and energy savings you expect from an inverter, along with increased energy efficiency and more power
- **Durable and rugged** – Suitable for outdoor and indoor use in rough environments. Warrior 750i paired with RobustFeed PRO, with its robust and weatherproof enclosed design provide the ideal solution whenever portability and durability are key
- **Easy-to-use** – Clear and intuitive user interface for everyone to get started quickly. Glove-friendly knobs make adjustments quick and easy
- Wide input voltage range to support regional requirements

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Industry

- Hard Surfacing and Cladding
- Civil Construction
- Energy
- Heavy Fabrication
- Repair and Maintenance
- Ship/Barge Building



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Specifications	
Primary Voltage	380 - 575 V ±10%, 3 ph, 50/60 Hz
Fuse Slow	70 A
Welding Output Arc Gouging (CAC-A)	850 A / 44 V at 35% Duty Cycle 820 A / 44 V at 60% Duty Cycle 750 A / 44 V at 100% Duty Cycle
Welding Output GMAW (MIG/MAG)	820 A / 44 V at 60% Duty Cycle 750 A / 44 V at 100% Duty Cycle
Welding Output SMAW (Stick)	820 A / 44 V at 60% Duty Cycle 750 A / 44 V at 100% Duty Cycle
Welding Output GTAW (TIG)	820 A / 34 V at 60% Duty Cycle 750 A / 34 V at 100% Duty Cycle
Setting Range GMAW (MIG/MAG)	8 - 44 V
Setting Range SMAW (Stick)	15 - 820 A
Setting Range GTAW (TIG)	8 - 820 A
Efficiency at Max Current	91%
Power Factor Max Current	0.91
Energy Save Mode	31 W
Open Circuit Voltage	94 VDC
Mains Cable	4 x 16 Ø mm ²
Operating Temperature	-20 to +40 °C (-4 to 131 °F)
Dimensions LxWxH	850 x 415 x 637 mm (33.5 x 16.4 x 25 in.)
Weight	105 kg (231.5 lbs)
Enclosure class	IP23
Application Class	S
Insulation Class	H
Certification Mark	CSA

For specifications on compatible wire feeders please see separate fact sheets or instruction manuals.

Easy 2 Step Ready To Weld Package Selection:

Step 1: Select Basic Package

Step 2: Select Interconnection Length

Ordering Information	
Warrior 750i CC/CV, 380-575 V, CSA	0445555881
Warrior 750i CC/CV, 380-575 V, CSA, RobustFeed Pro – BASIC PACKAGE*	0558102739
Interconnection Cables	
Interconnection Cables – 70 mm ² , Air-Cooled, 2.0 m (6.5 ft), incl. strain relief	0446160880
Interconnection Cables – 70 mm ² , Air-Cooled, 5.0 m (16.5 ft), incl. strain relief	0446160881
Interconnection Cables – 70 mm ² , Air-Cooled, 15.0 m (49.2 ft), incl. strain relief	0446160883
Interconnection Cables – 70 mm ² , Air-Cooled, 25.0 m (82 ft), incl. strain relief	0446160884

* Basic package includes: Power Source 0445555881, RobustFeed Pro 0445800885, Tweco Spray Master 450 15 ft 1/16 10401052, Victor EDGE 2.0 ESS32-150-580 0781-3634, Warrior 750i Cart 0446398880

NOTE: Power Sources, Basic Packages and Ready to Weld Combinations require the customer to supply input power cables. Suggested cable is 4C 8Awg input cable

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Options & Accessories	
Dual Cylinder Trolley	0448910880
Cart 4-wheel Air-cooled	0446398880
OKC Adapter Cable	0446507880
Remote control AT1	0459491896
Remote control AT1 Coarse Fine	0459491897
Remote Cable AN 8-12 Pole 5 m (16.4 ft) AT1/AT1 CF	0459552880
Remote Cable AN 8-12 Pole 10 m (32.8 ft) AT1/AT1 CF	0459552881
Remote Cable AN 8-12 Pole 15 m (49.2 ft) AT1/AT1 CF	0459552882
Remote Cable AN 8-12 Pole 25 m (82 ft) AT1/AT1 CF	0459552883
Foot Pedal FS002	0349090886
Gouging Accessories	
Arcair K4000 Air Carbon-Arc Gouging Torch & Cable, Heavy Duty, (1000 A, 80 PSI / 25 CFM, 7 ft)	61082008
Arcair AirPro X4000 Torch & Cable Assembly 2.1 m (7 ft) - 360° Swivel	61084008
MIG Guns	
Spray Master 350 Air Cooled MIG Gun (350 A, 1/16, 12 ft Tweco)	1036-1613
Spray Master 350 Air Cooled MIG Gun (350 A, 1/16, 15 ft Tweco)	1036-1615
Spray Master 450 Air Cooled MIG Gun (450 A, 1/16, 15 ft Tweco)	1040-1052
Spray Master 450 Air Cooled MIG Gun (450 A, 1/16, 25 ft Tweco)	1040-1058
Classic 5 Air Cooled MIG Gun (500 A, 1/16, 15 ft Tweco)	1050-1113
Wire Feeders	
Warrior Feed 404HD (Tweco Connection)	0558102235
RobustFeed Pro Offshore (incl. gas flow meter+heater) Tweco	0445800885
Warrior DualFeed, Tweco 4	0448900880

For complete list of wire feeder accessories and interconnection cables please see separate fact sheets or instruction manuals.



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